

## F02 ELECTRIC ACTUATORS

The F02 series are compact, intelligent quarter-turn electric actuators for the accurate control of valves with torques from 35 to 2000 Nm / 308 to 17,700 lb.in.

### FEATURES



- Low or high voltage single phase DC or AC power supply with 3-phase option
- Multiple adjustable stroking times to suit specific applications
- Interchangeable base plate and range of shaft inserts enable simple connection to any valve type
- Intelligent control unit prevents overheating
- Epicyclic gearing ensures reliable and smooth operation
- Top-mounted position indicator
- Constantly-engaged, hand wheel-operated manual override in case of power failure
- Bluetooth™ wireless connectivity for non-intrusive configuration, operation and diagnostics
- Optional local control panel for manual valve operation with additional open/close indicator
- Simple upgrade options for modulating control and network communication via DeviceNet or Profibus DP protocols
- Latched-type output contacts for fully open/fully close remote indication. Output contacts for monitor and blinker/local selector indication are also available

### GENERAL APPLICATION

The F02 is available in six sizes and is designed for on/off or modulating control of butterfly, ball, rotary plug valves or dampers in a wide range of heavy industrial, chemical and petrochemical plants on and offshore.

### TECHNICAL DATA

|                       |  |
|-----------------------|--|
| Power supply:         | Single phase from 24 to 48 V DC or AC at 50/60 Hz<br>Single phase from 100 to 240 V DC or AC at 50/60 Hz<br>3-phase from 208-240 V AC, 380-480 V AC and 500-575 V AC |
| Voltage fluctuations: | +/-10%   |
| Frequency:            | +/- 5%   |
| Torque output:        | From 35 to 2000 Nm / 308 to 17,700 lb.in.  |
| Ambient temperature   | -25°C to +70°C / -13°F to 158°F  |
| Standard range:       | -40°C to +70°C / -40°F to 158°F  |
| Low temp range:       | M25/1" NPT   |
| Conduit entry:        |  |

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### APPROVALS

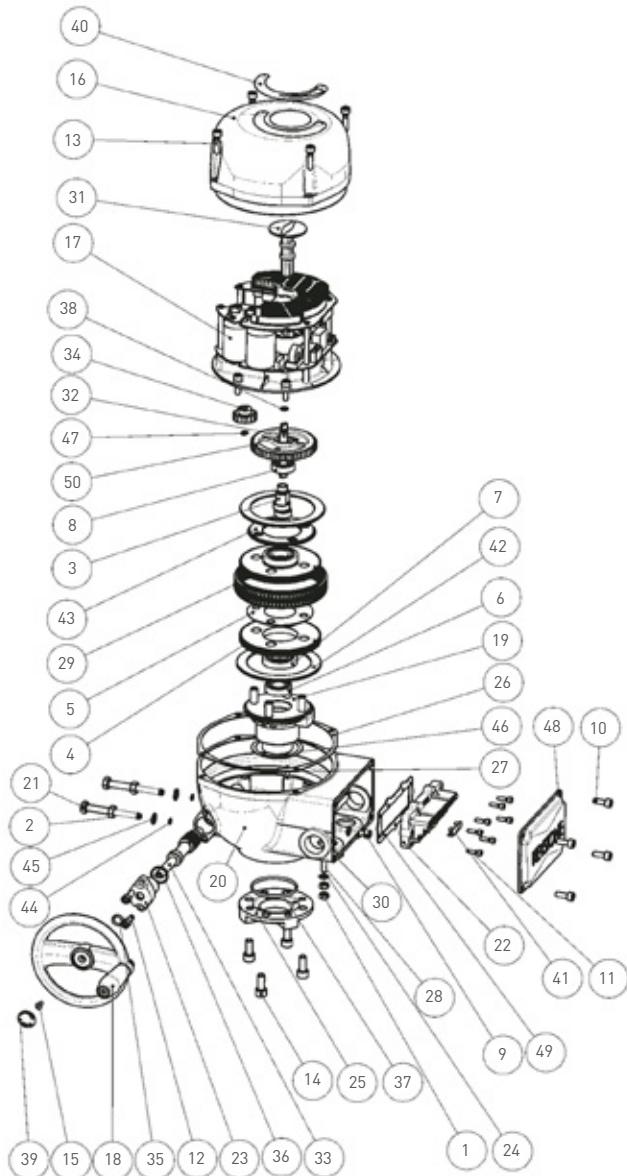
|                 |  |
|-----------------|--|
| Waterproof:     | IP66/68 or NEMA 4/4X/6 (NEMA ICS6/NEMA 250)<br>CAN/CSA C22.2 No 139-10 and UL 429-2009 |
| Explosionproof: | Ex d e IIB T5 Gb (Gas)<br>Ex tb IIIC T100 Db (Dust)<br>(prefix c for model 2000)       |

## F02 ELECTRIC ACTUATORS

COMPONENT PARTS - MODELS 063 / 125 / 250 / 500 / 1000

| Part | Description                       | Quantity |
|------|-----------------------------------|----------|
| 1    | Nut UNI5588 M6                    | 2        |
| 2    | Nut UNI5588 M8                    | 2        |
| 3    | Eccentric                         | 1        |
| 4    | Planocentric gear                 | 2        |
| 5    | Spacer                            | 1        |
| 6    | Ball bearing type 16002           | 1        |
| 7    | Ball bearing type 16004           | 2        |
| 8    | Ball bearing type 6001            | 1        |
| 9    | ESH screw UNI5931- M6x8           | 1        |
| 10   | HSHC screw UNI5931- M6x16         | 4        |
| 11   | HSHC screw UNI5931- M4x14         | 7        |
| 12   | HSHC screw UNI5931- M6x18         | 2        |
| 13   | HSHC screw UNI5931- M6x25         | 4        |
| 14   | HSHC screw UNI5931- M8x20         | 4        |
| 15   | HSSC screw UNI5933- M4x10         | 1        |
| 16   | Cover assembly                    | 1        |
| 17   | Drive and control unit            | 1        |
| 18   | Handwheel                         | 1        |
| 19   | Output drive assembly             | 1        |
| 20   | Standard housing                  | 1        |
| 21   | Stopper                           | 2        |
| 22   | Terminal block                    | 1        |
| 23   | Worm shaft flange                 | 1        |
| 24   | Anti-loosening washer UNI 8842-J6 | 1        |
| 25   | Base plate ISO 5211 / F05-F07     | 1        |
| 26   | Cover gasket                      | 1*       |
| 27   | Dowel pin UNI EN 22338            | 1        |
| 28   | Earth stud                        | 1        |
| 29   | Fixed annulus                     | 1        |
| 30   | Gasket                            | 1*       |
| 31   | Indicator                         | 1        |
| 32   | Indicator shaft                   | 1        |
| 33   | Manual worm shaft                 | 1        |
| 34   | Motor pinion                      | 1        |
| 35   | O-ring Di=10.77/W=2.62            | 1*       |
| 36   | O-ring Di=18.77/W=1.78            | 1*       |
| 37   | O-ring Di=52.07/W=2.62            | 1*       |
| 38   | O-ring Di=6.07/W=1.78             | 1*       |
| 39   | Plug                              | 1        |
| 40   | Position label                    | 1        |
| 41   | Power clamps protection           | 1        |
| 42   | Ring                              | 2        |
| 43   | Ring for pins alignment           | 1        |
| 44   | Ring RW 7 UNI7433                 | 2        |
| 45   | Seal washer 8.3                   | 2        |
| 46   | Sliding ring                      | 1        |
| 47   | Snap ring for shaft D.6           | 1        |
| 48   | Terminal block cover              | 1        |
| 49   | Terminal board gasket             | 1*       |
| 50   | Wheel                             | 1        |

\* Indicates recommended spare parts

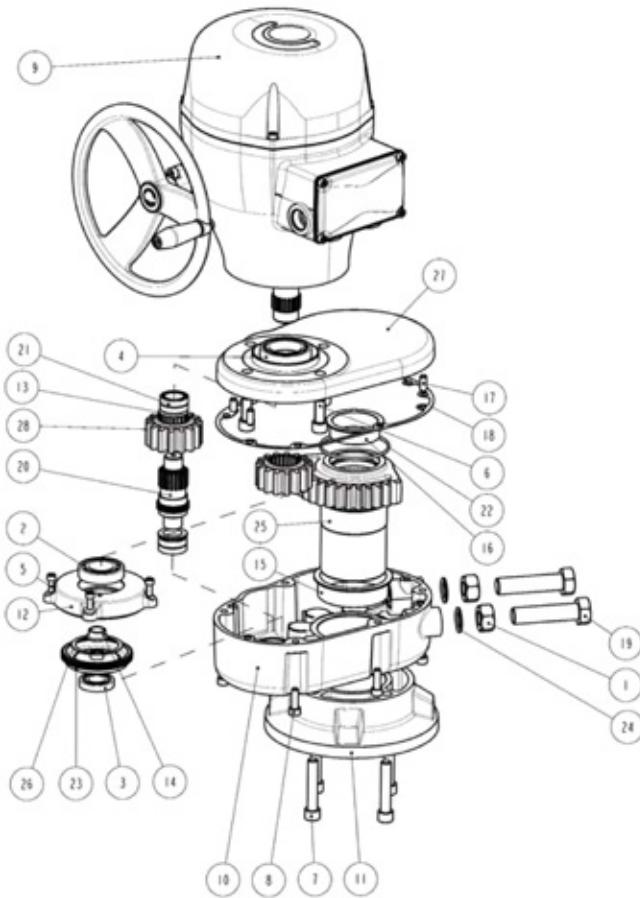


## F02 ELECTRIC ACTUATORS

### COMPONENT PARTS - MODEL 2000

| Part | Description                          | Quantity |
|------|--------------------------------------|----------|
| 1    | Nut M20 ISO 4032 EN 24032            | 2        |
| 2    | Ball bearing type 6006               | 1        |
| 3    | Ball bearing type 16004              | 1        |
| 4    | Ball bearing type 61908              | 1        |
| 5    | HSHC screw UNI5931- M6x16            | 3        |
| 6    | HSHC screw UNI5931- M12x30           | 4        |
| 7    | HSHC screw UNI5931- M12x65           | 4        |
| 8    | HSHC screw UNI5931- M8x25 A4-70      | 6        |
| 9    | F02 actuator                         | 1        |
| 10   | Base housing                         | 1        |
| 11   | Base plate ISO 5211 / F12-F16        | 1        |
| 12   | Bearing support                      | 1        |
| 13   | Bushing                              | 2        |
| 14   | Bushing                              | 1        |
| 15   | Bushing                              | 1        |
| 16   | Bushing                              | 1        |
| 17   | Dowel pin UNI EN 22338 D 8x20 type B | 4        |
| 18   | Gasket                               | 1*       |
| 19   | Hex head screw M20x80 UNI EN 24017   | 2        |
| 20   | Idle wheel shaft                     | 1        |
| 21   | Needle bearing type NKI 22/16        | 2        |
| 22   | O-ring Di=82.22/W=2.62               | 1*       |
| 23   | Position wheel                       | 1        |
| 24   | Seal washer 20.3                     | 2        |
| 25   | Selector gear                        | 1        |
| 26   | Sliding ring                         | 1        |
| 27   | Upper cover                          | 1        |
| 28   | Wheel                                | 2        |

\* Indicates recommended spare parts



## F02 ELECTRIC ACTUATORS

### DESIGN FEATURES

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#### Mechanical connection to the valve

F02 actuators feature a multi drilled base plate and a range of drive inserts to allow direct mounting to almost all valve types according the EN ISO 5211 and other manufacturers' standards.

#### Power supply

F02 can simply be connected to the local power supply. It accepts any single phase input voltages (from 24 to 48 V DC or AC and 100 to 240 V DC or AC). Alternatively 3 phase voltages from 208-240 V AC, 380-480 V AC and 500-575 V AC are also available.

#### Electric motor thermostat

A thermostat to protect the motor temperature in hot applications is included as standard in the control circuit of the electric actuator.

#### Heater

A heater is standard available within the unit and is powered from the motor power supply. It is automatically activated when the temperature drops below 10°C in order to prevent condensation.

#### Actuator service

The standard actuator is suitable for open/close and modulating applications.

#### Compact and light design

F02 actuators are very compact and balanced for easy installation to small valves minimizing pipe work stress or loads to the valve shaft.

#### Actuator configuration

Each actuator is equipped with 2 rotary switches on the logic board to configure each function and parameter like position, torque, open/close speed and output contacts. Additionally each optional module has its own additional switches for its specific configuration.

#### Local manual override

A constantly engaged manual override (not rotating during motor operation) is fitted to all F02 actuators.

#### Torque and sizing

The F02 range comprises of six models, for operating torques of up to 2000 Nm / 17,700 lb.in. with a configurable operation time from 15 to 180 seconds. The nominal output torque value is constant along the entire stroke.

#### Non-intrusive configuration

With Bluetooth® wireless technology enabled on your PDA or PC all configuration requirements can be undertaken without opening the unit. Direct access to the F02 is then available for configuration and predictive/preventative maintenance information, including valve position, actuator speed, output torque, alarm and status.

#### Position monitoring

The F02 provides a local mechanical position indication. For remote indication the position is detected by a non-contact sensor. The open and close position are configured via the electronic control card.

#### Electronic controls

Internal drive to reverse the actuator rotation direction via remote control signals with internal 24 V DC or external 24 V DC/AC up to 120 V DC/AC power supply.

#### Output contacts

4 latched-type output contacts for fully open/fully close remote indication; 1 output contact for monitor (loss of power, torque alarm, high temperature alarm, travel alarm, position sensor, hardware malfunction, local interface malfunction, local selector in LOCAL); 1 output contact for blinker/local selector indication (local selector feature only with OM3 installed).

## F02 ELECTRIC ACTUATORS

### OPTIONAL MODULES AND PERFORMANCE

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#### OPTIONAL MODULES

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##### OM1 I/O additional module

Analog position INPUT 4-20 mA or 0-10 V DC  
Analog position OUTPUT 4-20 mA or 0-10 V DC  
4 additional SPST output contacts  
Optional Bluetooth interface

##### OM13 3-wire module

110/240 V AC  
3-wire control module for open/close

##### Monitor relay

Information about loss of input signal and  
Bluetooth failure are available on monitor relay  
output contact.

##### Bus communication – network interfaces

OM9) Profibus DP V0/V1  
OM11) DeviceNet

##### OM3 local interface

Local/remote selector  
OP/CL pushbuttons  
2 LEDs for local indication  
Available in WP version

OPTIONAL MODULES SELECTION TABLE

| Order code | OM1 I/O<br>additional module | OM3 local<br>interface | Bluetooth<br>component | OM9 PDP<br>V0/V1 | OM11<br>DeviceNet | OM13 3<br>wires module |
|------------|------------------------------|------------------------|------------------------|------------------|-------------------|------------------------|
| P1         | ✓                            |                        |                        |                  |                   |                        |
| PA         | ✓                            | ✓                      | ✓                      |                  |                   |                        |
| P6         | ✓                            | ✓                      |                        |                  |                   |                        |
| P7         | ✓                            |                        | ✓                      |                  |                   |                        |
| P3         |                              | ✓                      |                        |                  |                   |                        |
| 5P         |                              |                        | ✓                      | ✓                |                   |                        |
| 6P         |                              | ✓                      | ✓                      | ✓                |                   |                        |
| 5D         |                              |                        | ✓                      |                  | ✓                 |                        |
| 6D         |                              | ✓                      | ✓                      |                  | ✓                 |                        |
| PG         |                              |                        |                        |                  |                   | ✓                      |

#### NOTES

1. Each optional module [OMx] will be provided with its own installation and maintenance instructions.
2. All modules except OM13 are available for both single phase and 3-phase voltage versions.
3. Bluetooth component is integrated in the OM1, OM9 and OM11 card: not available for integration by local organizations, as a stand alone unit.
4. OM13 is not available with 3-phase supply and for LV version (single phase voltage from 24 to 48 V DC/V AC).

## F02 ELECTRIC ACTUATORS

### PERFORMANCE AND APPROVALS

#### OPERATING TIMES

| Model | Nominal torque<br>(Nm / lb.in.) | Operating time (secs 90°) at selected step |     |     |
|-------|---------------------------------|--|-----|-----|
|       |                                 | 8  | 6   | 4   |
| 063   | 63/600                          | 15   | 28  | 48  |
| 125   | 125/1300                        | 15   | 28  | 48  |
| 250   | 250/2500                        | 15   | 28  | 48  |
| 500   | 500/5100                        | 15   | 28  | 48  |
| 1000  | 1000/9100                       | 24   | 45  | 80  |
| 2000  | 2000/17700                      | 53   | 100 | 180 |

Times are guaranteed with a tolerance of ±10% on the 90° stroke

#### Approvals

**Waterproof** IP66/68 or NEMA 4/4X/6 (NEMA ICS6/NEMA 250)  
CAN/CSA C22.2 No 139-10 and UL 429-2009

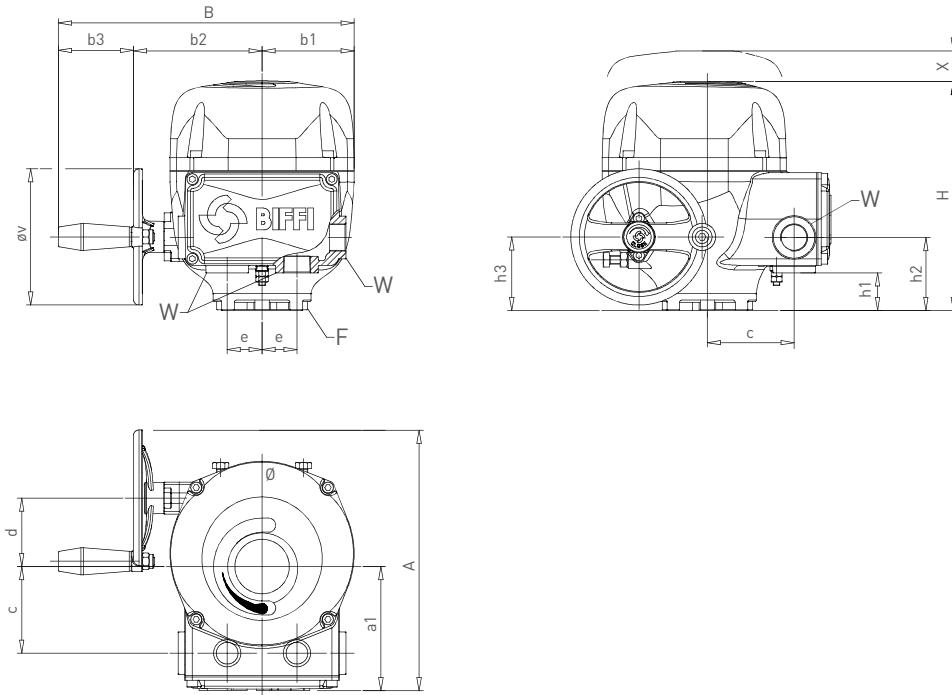
**Explosionproof** Ex d e IIB T5 Gb (Gas)  
Ex tb IIIC T100°C Db (Dust)  
(prefix c for model 2000)

**Painting** ESPC for 1000 hrs salt spray resistance (ASTM D 2247-02 and ASTM B117-97)

**Vibration and noise** 1 to 500 Hz with 2 g peak acceleration  
(IEC60068-2-6-appendix B)  
65 dB (grade A) (EN 21680)

## F02 ELECTRIC ACTUATORS

OVERALL DIMENSIONS - MODELS 063 125 250 500 1000



### NOTES

W = Nr. 4 cable entries M25x1.5 acc. to ISO 724/965-1 (others available as special versions)

X = Space for cover removal

F = ISO 5211 Standard flange (others available)

### F02 BASE UNIT MODELS 063 TO 1000 - METRIC (mm / kg)

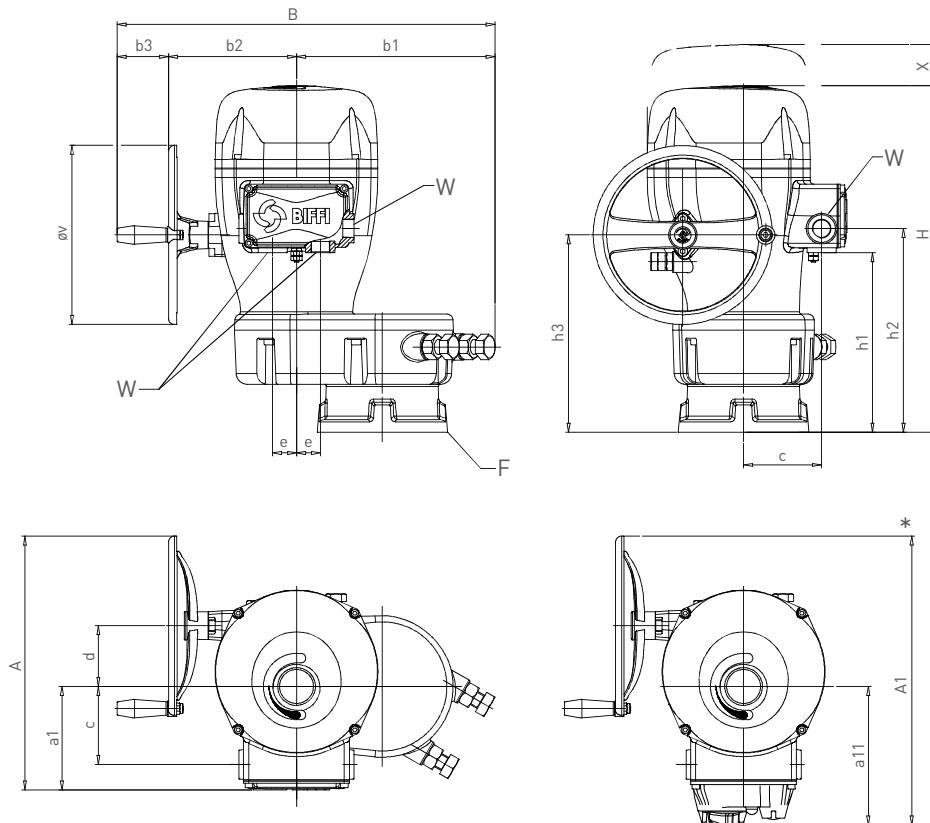
| Model | A   | B   | H   | a1    | b1  | b2  | b3 | c     | d  | e  | h1    | h2    | h3    | Øv  | x   | F   | kg   |
|-------|-----|-----|-----|-------|-----|-----|----|-------|----|----|-------|-------|-------|-----|-----|-----|------|
| 063   | 239 | 272 | 210 | 114.0 | 85  | 118 | 69 | 80.0  | 63 | 32 | 35.5  | 67.0  | 67.5  | 125 | 175 | F07 | 7.5  |
| 125   | 239 | 272 | 230 | 114.0 | 85  | 118 | 69 | 80.0  | 63 | 32 | 53.5  | 86.0  | 86.5  | 125 | 175 | F10 | 9.5  |
| 250   | 295 | 332 | 287 | 129.0 | 109 | 154 | 69 | 95.0  | 76 | 32 | 63.5  | 95.0  | 92.0  | 180 | 230 | F12 | 16.5 |
| 500   | 295 | 332 | 287 | 129.0 | 109 | 154 | 69 | 95.0  | 76 | 32 | 63.5  | 95.0  | 92.0  | 180 | 230 | F12 | 18.0 |
| 1000  | 340 | 349 | 364 | 138.5 | 109 | 171 | 69 | 104.5 | 81 | 32 | 140.0 | 172.5 | 164.0 | 240 | 230 | F16 | 26.0 |

### F02 BASE UNIT MODELS 063 TO 1000 - IMPERIAL (in / lb)

| Model | A    | B    | H    | a1  | b1  | b2  | b3  | c   | d   | e   | h1  | h2  | h3  | Øv  | x   | F   | lb |
|-------|------|------|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|
| 063   | 9.4  | 10.7 | 8.3  | 4.5 | 3.3 | 4.6 | 2.7 | 3.1 | 2.5 | 1.3 | 1.4 | 2.6 | 2.7 | 4.9 | 6.9 | F07 | 17 |
| 125   | 9.4  | 10.7 | 9.1  | 4.5 | 3.3 | 4.6 | 2.7 | 3.1 | 2.5 | 1.3 | 2.1 | 3.4 | 3.4 | 4.9 | 6.9 | F10 | 21 |
| 250   | 11.6 | 13.1 | 11.3 | 5.1 | 4.3 | 6.1 | 2.7 | 3.7 | 3.0 | 1.3 | 2.5 | 3.7 | 3.6 | 7.1 | 9.1 | F12 | 36 |
| 500   | 11.6 | 13.1 | 11.3 | 5.1 | 4.3 | 6.1 | 2.7 | 3.7 | 3.0 | 1.3 | 2.5 | 3.7 | 3.6 | 7.1 | 9.1 | F12 | 40 |
| 1000  | 13.4 | 13.7 | 14.3 | 5.5 | 4.3 | 6.7 | 2.7 | 4.1 | 3.2 | 1.3 | 5.5 | 6.8 | 6.5 | 9.4 | 9.1 | F16 | 57 |

## F02 ELECTRIC ACTUATORS

### OVERALL DIMENSIONS - MODEL 2000



#### NOTES

W = Nr. 4 cable entries M25x1.5 acc. to ISO 724/965-1 (others available as special versions)

X = Space for cover removal

F = ISO 5211 Standard flange (others available)

#### F02 MODEL 2000 - METRIC (mm / kg)

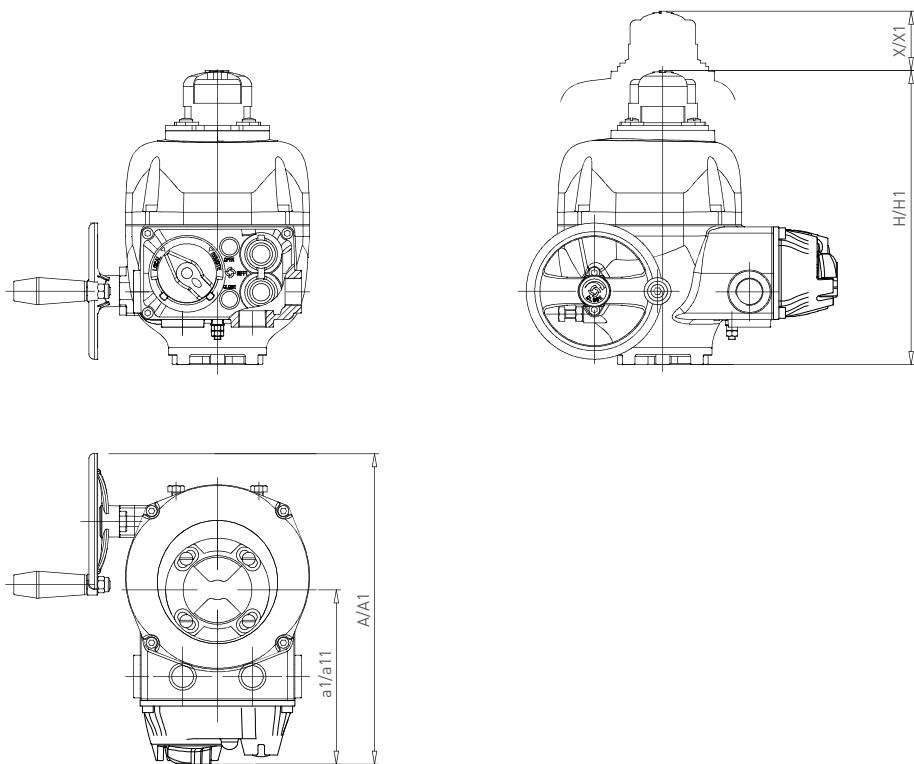
| Model | A   | A1  | B   | H   | a1    | a11   | b1  | b2  | b3 | c     | d  | e  | h1  | h2    | h3  | Øv  | x   | F       | kg   |
|-------|-----|-----|-----|-----|-------|-------|-----|-----|----|-------|----|----|-----|-------|-----|-----|-----|---------|------|
| 2000  | 340 | 387 | 506 | 464 | 138.5 | 185.5 | 266 | 171 | 69 | 104.5 | 81 | 32 | 240 | 272.5 | 264 | 240 | 230 | F10-F14 | 45.0 |
| 2000  | 340 | 387 | 506 | 464 | 138.5 | 185.5 | 266 | 171 | 69 | 104.5 | 81 | 32 | 240 | 272.5 | 264 | 240 | 230 | F12-F16 | 46.5 |

#### F02 MODEL 2000 - IMPERIAL (in / lb)

| Model | A    | A1   | B    | H    | a1  | a11 | b1   | b2  | b3  | c   | d   | e   | h1  | h2   | h3   | Øv  | x   | F       | lb  |
|-------|------|------|------|------|-----|-----|------|-----|-----|-----|-----|-----|-----|------|------|-----|-----|---------|-----|
| 2000  | 13.4 | 15.2 | 19.9 | 18.3 | 5.5 | 7.3 | 10.5 | 6.7 | 2.7 | 4.1 | 3.2 | 1.3 | 9.4 | 10.7 | 10.4 | 9.4 | 9.1 | F10-F14 | 99  |
| 2000  | 13.4 | 15.2 | 19.9 | 18.3 | 5.5 | 7.3 | 10.5 | 6.7 | 2.7 | 4.1 | 3.2 | 1.3 | 9.4 | 10.7 | 10.4 | 9.4 | 9.1 | F12-F16 | 103 |

## F02 ELECTRIC ACTUATORS

### OVERALL DIMENSIONS - OPTIONAL MODULES



#### NOTES

1. Dimensions a1 and A are for the standard unit.
2. Dimensions a11 and A1 are for the standard unit plus a local interface option.
3. Dimensions H and X are for the standard unit.
4. Dimensions H1 and X1 are for the standard unit plus a Beacon type indicator.
5. X/X1 indicates the space for cover removal.
6. All other dimensions are as the standard unit.

#### F02 WITH OPTIONAL MODULES - METRIC (mm / kg)

| Model | A   | A1  | a1    | a11   | H   | H1  | X   | X1  | kg <sup>[1]</sup> | kg <sup>[2]</sup> |
|-------|-----|-----|-------|-------|-----|-----|-----|-----|-------------------|-------------------|
| 063   | 239 | 285 | 114.0 | 160.0 | 210 | 270 | 175 | 265 | 7.5               | 8.0               |
| 125   | 239 | 285 | 114.0 | 160.0 | 230 | 290 | 175 | 265 | 9.5               | 10.0              |
| 250   | 295 | 341 | 129.0 | 175.0 | 287 | 347 | 230 | 330 | 15.5              | 16.0              |
| 500   | 295 | 341 | 129.0 | 175.0 | 287 | 347 | 230 | 330 | 17.0              | 17.5              |
| 1000  | 340 | 387 | 138.5 | 185.5 | 364 | 425 | 230 | 330 | 23.0              | 26.5              |

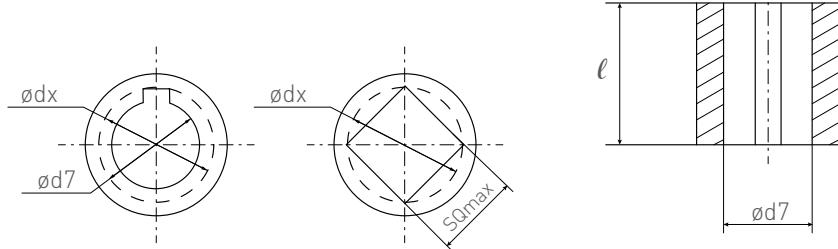
#### F02 WITH OPTIONAL MODULES - IMPERIAL (in / lb)

| Model | A    | A1   | a1  | a11 | H    | H1   | X   | X1   | lb <sup>[1]</sup> | lb <sup>[2]</sup> |
|-------|------|------|-----|-----|------|------|-----|------|-------------------|-------------------|
| 063   | 9.4  | 11.2 | 4.5 | 6.3 | 8.3  | 10.6 | 6.9 | 10.4 | 17                | 18                |
| 125   | 9.4  | 11.2 | 4.5 | 6.3 | 9.1  | 11.4 | 6.9 | 10.4 | 21                | 22                |
| 250   | 11.6 | 13.4 | 5.1 | 6.9 | 11.3 | 13.7 | 9.1 | 13.0 | 34                | 35                |
| 500   | 11.6 | 13.4 | 5.1 | 6.9 | 11.3 | 13.7 | 9.1 | 13.0 | 37                | 39                |
| 1000  | 13.4 | 15.2 | 5.5 | 7.3 | 14.3 | 16.7 | 9.1 | 13.0 | 51                | 58                |

1. Weight with Beacon option module
2. Weight with local interface module

## F02 ELECTRIC ACTUATORS

### OUTPUT DRIVE DIMENSIONS



#### NOTES

1. Insert bush supplied with unmachined bore.  
Largest bore can be supplied with solid piece bush.
2. Fixing bolts or rods supplied only on request.
3. dx: the maximum accepted diameter described by key, square or flat machining.
4. Position of the shaft with the valve closed.

#### OUTPUT DRIVE EN ISO 5211 STANDARD

| Model | EN ISO 5211 flange | Output drive dimensions [mm/in] |         | Order code | Output drive dimensions [mm/in] |               |                  |         | Order code |
|-------|--------------------|---------------------------------|---------|------------|---------------------------------|---------------|------------------|---------|------------|
|       |                    | Style square                    | l*      |            | Flat                            | Bore diameter | Key              | l*      |            |
| 063   | F05-F07            | 17/0.66                         | 35/1.36 | D4         | 14xD20 / 0.55xD0.78             | -             | -                | 35/1.36 | E3         |
| 125   | F07-F10            | 22/0.86                         | 54/2.11 | D5         | 22xD30 / 0.86xD1.18             | -             | -                | 54/2.10 | E5         |
| 250   | F07-F10-F12        | 22/0.86                         | 54/2.11 | D5         | 22xD30 / 0.86xD1.18             | -             | -                | 54/2.11 | E5         |
| 500   | F10-F12            | 27/1.05                         | 62/2.42 | D6         | -                               | D35 / D1.37   | 10x8 / 0.39x0.31 | 62/2.42 | E6         |
| 1000  | F10-F14            | 36/1.41                         | 40/1.56 | D7         | -                               | -             | -                | -       | -          |
| 1000  | F12-F16            | 36/1.41                         | 40/1.56 | DA         | -                               | D50 / D1.96   | 14x9 / 0.55x0.35 | 80/3.12 | E9         |
| 2000  | F10-F14            | 36/1.41                         | 40/1.56 | D7         | -                               | -             | -                | -       | -          |
| 2000  | F12-F16            | 36/1.41                         | 40/1.56 | DA         | -                               | D50 / D1.96   | 14x9 / 0.55x0.35 | 80/3.12 | E9         |

\* Insert length [mm/in]

#### OUTPUT DRIVE K TYPE NON-ISO FLANGES

| Model | K flange                | Output drive dimensions [mm/in] |                |                         |          |  | Order code |
|-------|-------------------------|---------------------------------|----------------|-------------------------|----------|--|------------|
|       |                         | Flat                            | Bore diameter  | Key                     | l*       |  |            |
| 063   | 44.45-82.55 / 1.75-3.25 | 12.7xD19 / 0.5xD0.74            | -              | -                       | 35/1.36  |  | U4         |
| 125   | 82.55 / 3.25            | -                               | D28.7 / D1.12  | 6.35x6.35 / 0.25x0.25   | 54/2.11  |  | U8         |
| 250   | 82.55-127 / 3.25-5      | -                               | D28.7 / D1.12  | 6.35x6.35 / 0.25x0.25   | 54/2.11  |  | U8         |
| 500   | 82.55-127 / 3.25-5      | -                               | D41.38 / D1.62 | 9.53x9.53 / 0.375x0.375 | 62/2.42  |  | UA         |
| 1000  | 127-165 / 5-6.5         | -                               | D47.73 / D1.87 | 12.7x12.7 / 0.5x0.5     | 108/4.21 |  | UC         |
| 2000  | 127-165 / 5-6.5         | -                               | D47.73 / D1.87 | 12.7x12.7 / 0.5x0.5     | 108/4.21 |  | UC         |

\* Insert length [mm/in]

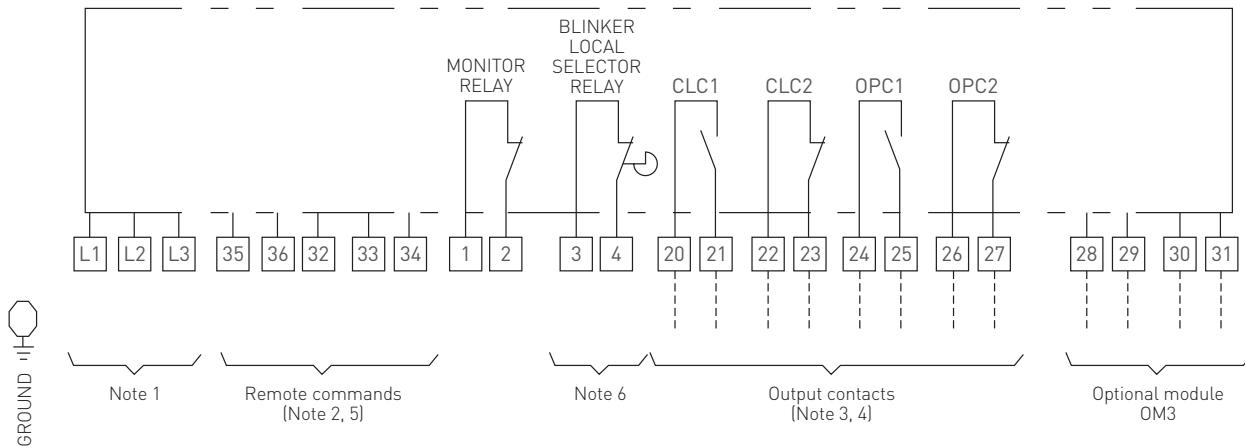
#### OUTPUT DRIVE NON-STANDARD

| Model | Output drive dimensions [mm/in] |          |         |          |
|-------|---------------------------------|----------|---------|----------|
|       | Ø d7 max                        | Ø dx max | SQ max  | l*       |
| 063   | 17/0.66                         | 23/0.90  | 17/0.66 | 35/1.36  |
| 125   | 22/0.89                         | 29/1.13  | 22/0.89 | 54/2.11  |
| 250   | 28/1.09                         | 37/1.44  | 27/1.05 | 54/2.11  |
| 500   | 28/1.09                         | 37/1.44  | 27/1.05 | 62/2.42  |
| 1000  | 40/1.56                         | 49/1.91  | 36/1.41 | 108/4.21 |
| 2000  | 40/1.56                         | 49/1.91  | 36/1.41 | 108/4.21 |

\* Insert length [mm/in]

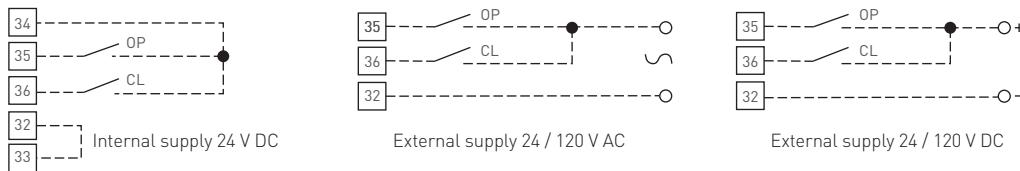
## F02 ELECTRIC ACTUATORS

### WIRING DIAGRAM - BASE VERSION



#### NOTES

1. Power connection L1-L2 for V DC or V AC single phase motor supply from 24 V to 48 V or from 100 V to 240 V.  
Power connection L1-L2-L3 for 3 phase motor supply from 208 V to 575 V (check the actuator label for the correct voltage to be applied).
2. Remote command options.



3. Contacts shown in intermediate position CLC1-CLC2 end of travel signaling in closing.  
Contacts shown in intermediate position OPC1-OPC2 end of travel signaling in opening.
4. Output contact rating 240 V AC / 5 A ; 30 V DC / 5A ; 120 V DC / 0.5 A.
5. Control command rating 24 to 120 V AC or DC.
6. Blinker or local selector monitoring function [when OM3 is present] to be configured.

## F02 ELECTRIC ACTUATORS

CURRENT ABSORPTION - SINGLE PHASE HIGH VOLTAGE (100-240 V)

### CURRENT ABSORPTION - SINGLE PHASE AND DC VOLTAGE

| Model | Selected step | Operating time (secs/90°) | Current Absorption (A) |         |         |          |          |          |         |         |         |          |       |       |
|-------|---------------|---------------------------|------------------------|---------|---------|----------|----------|----------|---------|---------|---------|----------|-------|-------|
|       |               |                           | 24 V AC                | 48 V AC | 90 V AC | 110 V AC | 230 V AC | 264 V AC | 24 V DC | 48 V DC | 90 V DC | 110 V DC |       |       |
| 063   | 8             | 15                        | 2.26                   | 1.01    | 0.590   | 0.473    | 0.334    | 0.289    | 2.02    | 1.01    | 0.605   | 0.476    | 0.222 | 0.196 |
|       | 6             | 28                        | 1.60                   | 0.84    | 0.405   | 0.334    | 0.253    | 0.217    | 1.53    | 0.75    | 0.415   | 0.343    | 0.158 | 0.138 |
|       | 4             | 48                        | 1.38                   | 0.73    | 0.317   | 0.265    | 0.209    | 0.176    | 1.30    | 0.64    | 0.318   | 0.260    | 0.120 | 0.106 |
| 125   | 8             | 15                        | 4.20                   | 1.70    | 0.980   | 0.810    | 0.430    | 0.420    | 4.50    | 1.81    | 1.040   | 0.820    | 0.390 | 0.340 |
|       | 6             | 28                        | 2.60                   | 1.28    | 0.780   | 0.630    | 0.370    | 0.340    | 2.65    | 1.27    | 0.810   | 0.640    | 0.300 | 0.260 |
|       | 4             | 48                        | 2.04                   | 1.00    | 0.680   | 0.560    | 0.340    | 0.290    | 2.10    | 0.96    | 0.720   | 0.570    | 0.270 | 0.220 |
| 250   | 8             | 15                        | 10.30                  | 4.90    | 2.440   | 1.970    | 0.920    | 0.800    | 9.70    | 4.80    | 2.520   | 1.950    | 0.900 | 0.780 |
|       | 6             | 28                        | 8.20                   | 3.80    | 1.650   | 1.350    | 0.640    | 0.570    | 7.20    | 3.60    | 1.650   | 1.320    | 0.630 | 0.540 |
|       | 4             | 48                        | 6.40                   | 3.30    | 1.440   | 1.170    | 0.560    | 0.500    | 6.80    | 3.20    | 1.460   | 1.140    | 0.540 | 0.470 |
| 500   | 8             | 15                        | 14.50                  | 6.80    | 3.200   | 2.520    | 1.150    | 1.000    | 14.00   | 7.00    | 3.220   | 2.530    | 1.120 | 0.980 |
|       | 6             | 28                        | 9.50                   | 4.60    | 1.900   | 1.550    | 0.760    | 0.670    | 9.30    | 4.50    | 1.920   | 1.540    | 0.720 | 0.620 |
|       | 4             | 48                        | 7.00                   | 3.40    | 1.550   | 1.240    | 0.600    | 0.530    | 7.10    | 3.40    | 1.510   | 1.240    | 0.580 | 0.500 |
| 1000  | 8             | 24                        | 14.50                  | 6.80    | 3.200   | 2.520    | 1.150    | 1.000    | 14.00   | 7.00    | 3.220   | 2.530    | 1.120 | 0.980 |
|       | 6             | 45                        | 9.50                   | 4.60    | 1.900   | 1.550    | 0.760    | 0.670    | 9.30    | 4.50    | 1.920   | 1.540    | 0.720 | 0.620 |
|       | 4             | 80                        | 7.00                   | 3.40    | 1.550   | 1.240    | 0.600    | 0.530    | 7.10    | 3.40    | 1.510   | 1.240    | 0.580 | 0.500 |
| 2000  | 8             | 53                        | 14.50                  | 6.80    | 3.200   | 2.520    | 1.150    | 1.000    | 14.00   | 7.00    | 3.220   | 2.530    | 1.120 | 0.980 |
|       | 6             | 100                       | 9.50                   | 4.60    | 1.900   | 1.550    | 0.760    | 0.670    | 9.30    | 4.50    | 1.920   | 1.540    | 0.720 | 0.620 |
|       | 4             | 180                       | 7.00                   | 3.40    | 1.550   | 1.240    | 0.600    | 0.530    | 7.10    | 3.40    | 1.510   | 1.240    | 0.580 | 0.500 |

## F02 ELECTRIC ACTUATORS

CURRENT ABSORPTION - SINGLE PHASE LOW VOLTAGE (24-48 V)

### CURRENT ABSORPTION - THREE PHASE VOLTAGE

| Model | Selected step | Secs/90° | Current absorption (A) |          |          |          |          |          |          |
|-------|---------------|----------|------------------------|----------|----------|----------|----------|----------|----------|
|       |               |          | 208 V AC               | 240 V AC | 380 V AC | 400 V AC | 480 V AC | 500 V AC | 575 V AC |
| 063   | 8             | 15       | 0.226                  |          |          | 0.176    |          |          | 0.107    |
|       | 6             | 28       | 0.165                  |          |          | 0.101    |          |          | 0.080    |
|       | 4             | 48       | 0.132                  |          |          | 0.083    |          |          | 0.057    |
| 125   | 8             | 15       | 0.344                  |          |          | 0.227    |          |          | 0.171    |
|       | 6             | 28       | 0.295                  |          |          | 0.180    |          |          | 0.143    |
|       | 4             | 48       | 0.245                  |          |          | 0.155    |          |          | 0.125    |
| 250   | 8             | 15       | 0.800                  | 0.73     | 0.52     |          | 0.49     | 0.37     | 0.340    |
|       | 6             | 28       | 0.590                  | 0.56     | 0.41     |          | 0.35     | 0.29     | 0.280    |
|       | 4             | 48       | 0.530                  | 0.50     | 0.37     |          | 0.30     | 0.27     | 0.250    |
| 500   | 8             | 15       | 1.073                  | 0.97     | 0.65     |          | 0.58     | 0.46     | 0.430    |
|       | 6             | 28       | 0.720                  | 0.64     | 0.47     |          | 0.39     | 0.32     | 0.310    |
|       | 4             | 48       | 0.590                  | 0.55     | 0.41     |          | 0.32     | 0.29     | 0.280    |
| 1000  | 8             | 24       | 1.073                  | 0.97     | 0.65     |          | 0.58     | 0.46     | 0.430    |
|       | 6             | 45       | 0.720                  | 0.64     | 0.47     |          | 0.39     | 0.32     | 0.310    |
|       | 4             | 80       | 0.590                  | 0.55     | 0.41     |          | 0.32     | 0.29     | 0.280    |
| 2000  | 8             | 53       | 1.073                  | 0.97     | 0.65     |          | 0.58     | 0.46     | 0.430    |
|       | 6             | 100      | 0.720                  | 0.64     | 0.47     |          | 0.39     | 0.32     | 0.310    |
|       | 4             | 180      | 0.590                  | 0.55     | 0.41     |          | 0.32     | 0.29     | 0.280    |

# F02 ELECTRIC ACTUATORS

## ORDERING INFORMATION

### SELECTION GUIDE

#### Product

|     |                                  |     |  |
|-----|----------------------------------|-----|--|
| BPD | ISO 5211 with double star insert | BPB | ISO 5211 flange - insert not machined                              |
| BPE | ISO 5211 with flat or key insert | BPK | Key non-ISO flange - insert not machined                           |
| BPU | Non-ISO flange                   | BFD | [NPT] US version ISO 5211 flange with ISO insert, 4x 1"NPT entries |

#### Models

|     |            |     |                        |
|-----|------------|-----|------------------------|
| 063 | Model 063  | 06B | Model 063 with Beacon  |
| 125 | Model 125  | 12B | Model 125 with Beacon  |
| 250 | Model 250  | 25B | Model 250 with Beacon  |
| 500 | Model 500  | 50B | Model 500 with Beacon  |
| 1K0 | Model 1000 | 1KB | Model 1000 with Beacon |
| 2K0 | Model 2000 | 2KB | Model 2000 with Beacon |

#### Voltage

|    |                                      |
|----|--------------------------------------|
| LV | 1-phase voltage 24 to 48 V DC/V AC   |
| HV | 1-phase voltage 100 to 240 V DC/V AC |
| 3A | 3-phases from 208 to 240 V AC        |
| 3B | 3-phases from 380 to 480 V AC        |
| 3C | 3-phases from 500 to 575 V AC        |

#### Speed/Duty

|    |   |
|----|---|
| PD | Standard speed range and standard duties for model 063 to 500 |
| PE | Standard speed range and standard duties for model 1000       |
| PF | Standard speed range and standard duties for model 2000       |

#### Optional modules

|    |                     |
|----|---------------------|
| 00 | No optional modules |
| P1 | OM1                 |
| PA | OM1/OM3/Bluetooth   |
| P6 | OM1/OM3             |
| P7 | OM1/Bluetooth       |
| P3 | OM3                 |
| 5P | OM9/Bluetooth       |
| 6P | OM9/OM3/Bluetooth   |
| 5D | OM11/Bluetooth      |
| 6D | OM11/OM3/Bluetooth  |
| PG | OM13                |

#### Approvals/Protections

|   |   |
|---|---|
| 0 | Standard protection NEMA 4/4X/6 [IP66/68M] - CSA certificate T°amb from -40°C to +60°C / -40°F to +140°F  |
| 2 | Standard protection NEMA 4/4X/6 [IP66/68M] T°amb from -25°C to +70°C / -13°F to +158°F  |
| 3 | Standard protection NEMA 4/4X/6 [IP66/68M] T°amb from -40°C to +70°C / -40°F to +158°F  |
| 4 | Explosionproof IP66/68 (NEMA 4/4X/6) + Ex d IIB T5 Gb - EX tb IIC T100°C Db T°amb -20°C to +65°C / -4°F to 149°F [prefix c for model 2000]        |
| 9 | Explosionproof IP66/68 (NEMA 4/4X/6) + Ex d IIB T5 Gb - EX tb IIIC T100°C Db T°amb from -40°C to +65°C / -40°F to 149°F [prefix c for model 2000] |

#### Flange/Insert

|    |   |
|----|---|
| 00 | No flange insert  |
| B4 | Model 063 flange ISO 5211/F05/F07 - insert not machined (BPB)       |
| B5 | Model 125 flange ISO 5211/F07/F10 - insert not machined (BPB)       |
| B5 | Model 250 flange ISO 5211/F07/F10/F12 - insert not machined (BPB)   |
| B6 | Model 500 flange ISO 5211/F10/F12 - insert not machined (BPB)       |
| B7 | Model 1000-2000 flange ISO 5211/F10/F14 - insert not machined (BPB) |
| BA | Model 1000-2000 flange ISO 5211/F12/F16 - insert not machined (BPB) |
| D4 | Model 063 ISO 5211 (BPD)  |
| D5 | Models 125/250 ISO 5211 (BPD)                                       |
| D6 | Model 500 ISO 5211 (BPD)  |
| D7 | Models 1000/2000 F10 to F14 ISO 5211 (BPD)                          |
| DA | Models 1000/2000 F12 to F16 ISO 5211 (BPD)                          |

|    |  |
|----|--|
| E3 | Model 063 ISO 5211 (BPE)                                       |
| E5 | Models 125/250 ISO 5211 (BPE)                                  |
| E6 | Model 500 ISO 5211 (BPE)                                       |
| E9 | Models 1000/2000 F12 to 16 ISO 5211 (BPE)                      |
| K4 | Model 063 flange key 44.45-82.6 - insert not machined (BPK)    |
| K8 | Model 125 flange key 82.6 - insert not machined (BPK)          |
| K8 | Model 250 flange key 82.6-127 - insert not machined (BPK)      |
| KA | Model 500 flange key 82.6-127 - insert not machined (BPK)      |
| KC | Model 1000-2000 flange key 127-165 - insert not machined (BPK) |
| U4 | Model 063 non-ISO (BPU)  |
| U8 | Models 125/250 non-ISO (BPU)                                   |
| UA | Model 500 non-ISO (BPU)  |
| UC | Models 1000/2000 non-ISO (BPU)                                 |

BPD      063      LV      PD      P1      2      D4      = Model number **BP063LVPDP12D4**